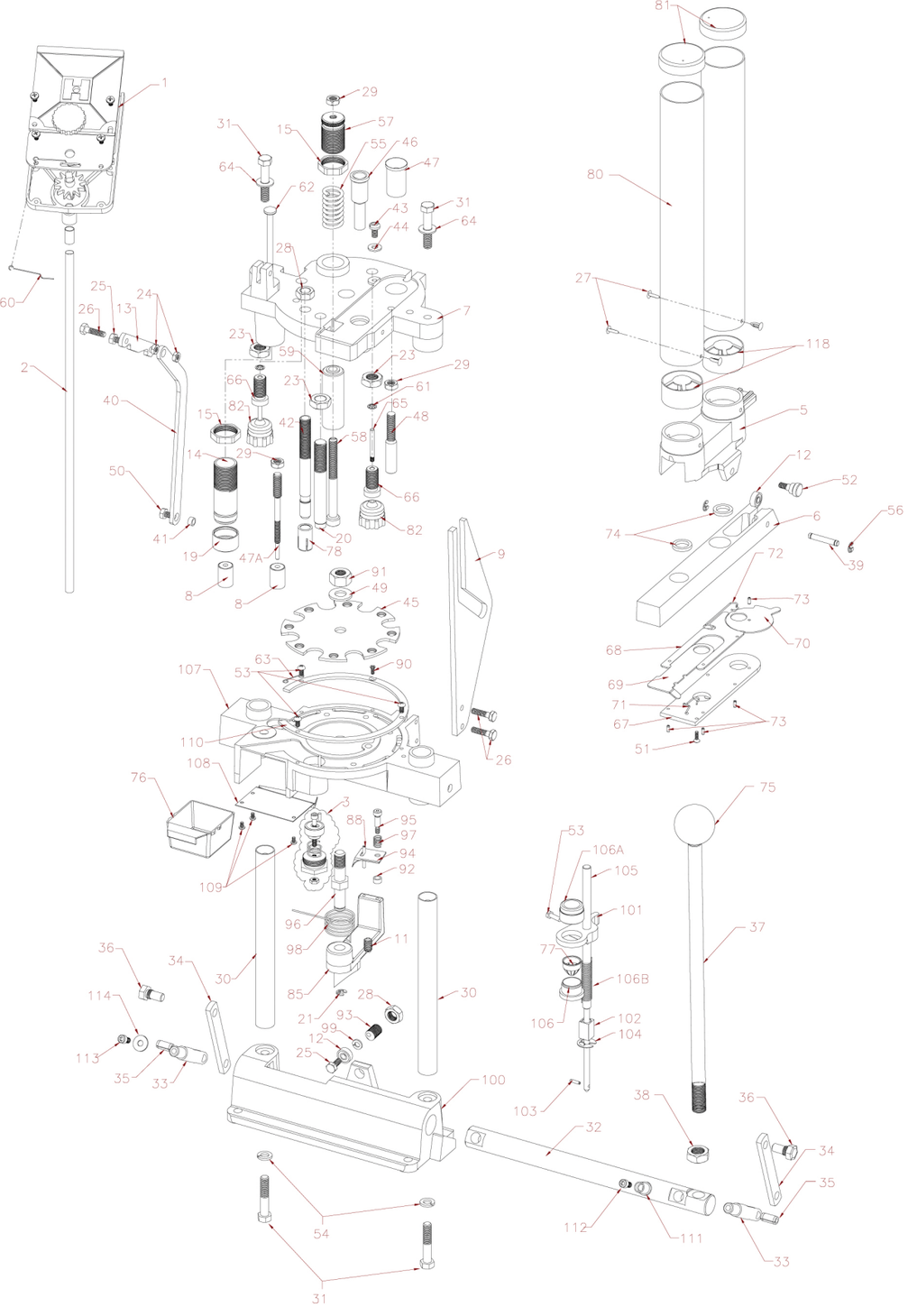

Bill of Material

Item#	Qty	Part #	Description
62	1	392053	Size Die Eject Bolt
63	1	392054	Shell Retainer Spring
64	2	392055	3/8 Flat Washer
65	2	392101	Crimp Starter Rod
66	2	392102	Crimp Starter Bushing
67	1	392103	Measure Plate
68	1	392104	Measure Plate Spacer
69	1	392105	Powder Slide
70	1	392106	Shot Rotor Slide
71	1	392107	Powder Slide Spring
72	1	392108	Shot Rotor Slide Spring
73	4	392109	Roll Pin 1/8 X 1/4
74	2	480001	Measure Seals
75	1	480003	Plastic Handle Ball
76	1	480006	Primer Catcher
77	1	480007	12 Ga. Spring Finger
		480009	20 Ga. Spring Finger
		480010	28 Ga. Spring Finger
		480011	410 Ga. Spring Finger
78	1	480028	Stop Unit
79			See Accessories
80	2	490002	Shot/Powder Hopper Tube
81	2	490003	Hopper Cap
82	1	490500	12 Ga. 8pt. Crimp Starter
		490501	12 Ga. 6pt. Crimp Starter
		490313	12 Ga. Paper Crimp Starter
		490503	20 Ga. 8pt. Crimp Starter
		490504	20 Ga. 6pt. Crimp Starter
		490319	20 Ga. Paper Crimp Starter
		490509	28 Ga. 6pt. Crimp Starter
		490321	28Ga. Paper Crimper Starter
		490511	410 Ga. 6pt. Crimp Starter
		490323	410 Ga. Paper Crimp Starter
		490512	10 Ga. 6pt. Crimp Stater
AUTO-ADVANCE PARTS			
83	1	O50034	Auto-Advance Assembly
84	1	O50041	Pawl Assembly
85	1	190043	Pivot Arm
86	1	380100	SAME AS 12
87	1	390081	1/2" E Clip
88	1	390084	Slotted Pin 1/8 x 1
89	3	390093	Clevis & Cam Bolt
90	1	390191	6-32 X 3/4 FH SLTD (410 Ga.)
91	1	390115	Shell Plate Bolt Nut (elastic)
	1	392440	Shell Plate Bolt Nut 410 Ga.
92	2	390125	Clevis Rod Bushing
	2	392081	Spacer 410 Ga.
93	1	390777	Eccentric Bolt
94	1	392027	New Style Pawl
	1	392083	Pawl 410 Ga.
95	1	392026	Shoulder Bolt
	1	392082	Shoulder Bolt 410 Ga. 1/4 x 3/4
96	1	392028	Shell Plate Bolt
97	1	392029	Pawl Spring
98	1	392030	Return Spring

Item#	Qty	Part #	Description
SWING OUT WAD GUIDE PARTS			
		O50036	Assembly (factory installed)
100	1	190050	Base
101	1	190038	Swing Out Wad Guide Bracket
102	1	190045	Return Spring Retainer
103	1	390167	Primer Feed Rod Roll Pin 1/8 x 1/2
104	1	390120	E Clip 1/4
105	1	392035	Wad Guide Rod
106	1	390048	12 Ga. Wad Guide Body
		390050	20 Ga. Wad Guide Body
		390051	28 Ga. Wad Guide Body
		390052	410 Ga. Wad Guide Body
106A	1	392041	12 ga. Wad Guide Cap
		392043	20 Ga. Wad Guide Cap
		392044	28 Ga. Wad Guide Cap
		390047	410 Ga. Wad Guide Cap
106B	1	392046	Wad Guide Return Spring
SHELL DROP PARTS			
		O50035	Shell Drop Assembly (factory installed)
107	1	190046	Platen
108	1	392052	Shell Chute
109	3	390182	Chute Screw 6-32 x 1/4 Pan Head
110	1	392047	12 Ga. Shell Plate Ring
	1	392049	20 Ga. Shell Plate Ring
	1	392050	28 Ga. Shell Plate Ring
	1	392079	410 Ga. Shell Plate Ring
111	1	392038	Eccentric Arm Stop
112	1	390199	1/4 x 20 by 3/4
113	1	390175	1/4 x 20 by 1/2
114	2	398323	#10 FLAT WASHER
Additional Parts for 410 Ga. Loader Only			
	1	190060	Hull Guide (Primer) 410 Ga.
	1	190061	Hull Guide (Powder) 410 Ga.
	1	392077	Flaring Sleeve, 410 Ga. & 28 Ga.
	1	390710	Nylon Tip Set Screw 410 Ga.
	1	480081	O-Ring (Primer) 410 Ga.
	1	480085	O-Ring (Powder) 410 Ga.
	1	390157	Shot Drop Tube 410 Ga.

Bill of Material

Item#	Qty	Part #	Description
1	1	**020003**	**Assembly**
	1	480032	Movable Lid
	1	398415	Panhead Screw
	1	480034	Knob
	1	480031	Fixed Lid
	1	390633	Spring
	1	480030	Body
	1	480033	Rotor
2	1	**050025**	**Primer Tube Assembly**
	1	390180	Ferrule
	1	290001	Ferrule Tube
3	1	**050040**	**Primer Seater Assembly**
	1	370047	Spring
	1	390069	Screw 10-32 x 1 1/2
	1	390068	Primer Pad
	1	390065	Well Nut
	1	392011	Hex Nut 10-32
	1	390086	Locating Pin
4	**OBSOLETE**		
5	1	190003	Measure Casting
6	1	190007	Charge Bar
7	1	190008	Die Head Casting
8	1	190033	Deprime Punch Guide, 12 Ga.
	1	190035	Deprime Punch Guide, 20 Ga.
	1	190036	Deprime Punch 28 Ga.
	1	190037	Deprimer Punch 410 Ga.
9	1	190049	Charge Bar Cam
10	**OBSOLETE**		
11	1	380050	Detent Ball & Spring Assembly
12	2	380100	Cam Bearing
13	1	390014	Clevis Link
14	1	390019	Shotshell Size Die Body
15	2	390020	Die Body Lock Nut
16	1	390021	Wad Rod Spring 20 Ga., 28 Ga. & 410 Ga.
17	**OBSOLETE**		
18	**OBSOLETE**		
19	1	390029	Size Die Ring Cap 12 Ga.
	1	390031	Size Die Ring Cap 20 Ga.
	1	390032	Size Die Ring Cap 28 Ga.
	1	390033	Size Die Ring Cap 410 Ga.
20	1	390038	12/16 ga. Primer Seater Punch
	1	390040	20 Ga. Primer Seater Punch
	1	390041	28 Ga. Primer Seater Punch
	1	392076	410 Ga. Primer Seater Punch
21	**OBSOLETE**		
22	**OBSOLETE**		
23	3	390087	9/16-18 Lock Nut
24	2	390089	1/4-20 Hex Lock Nut
25	2	390092	1/2-20 x 5/8" Bolt
26	3	390093	Clevis & Cam Bolt
27	4	390098	Poly Hopper Rivet
28	2	390096	1/2-20 Jam Nut
29	3	390097	Lock Nut 3/8-16
		390178	Lock Nut 28/410 1/4-20

Item#	Qty	Part #	Description
30	2	390100	Guide Post
31	4	390101	Guide Post Bolt
32	1	398120	Pivot Shaft
33	2	398121	Eccentric Arm
34	2	390105	Drive Link
35	2	390106	Drive Link Roll Pin
36	2	390107	Platen Drive Bolt
37	1	390657	Operating Handle
38	1	390027	5/8-18 Jam Nut
39	1	390119	Bearing Pin
40	1	390124	Clevis Rod
41	2	390125	Clevis Rod Bushing
42	1	390126	Primer Feed Body
43	1	390127	Measure Plate Hold-Down Screw
44	1	390128	Measure Plate Hold-Down Washer
45	1	390129	12 Ga. Shell Plate
	1	390141	20 Ga. Shell Plate
	1	390147	28 Ga. Shell Plate
	1	392078	410 Ga. Shell Plate
46	1	390132	12/16 ga. Powder Drop Tube
	1	390144	20 Ga. Powder Drop Tube
	1	390156	410/28 Ga. Powder Drop Tube
47	1	390133	12/16 ga. Shot Drop Tube
	1	390145	20 Ga. Shot Drop Tube
	1	390157	410/28 Ga. Shot Drop Tube
47A	1	390155	Deprime Punch 20 Ga., 28 Ga., & 410 Ga.
	1	390134	Deprime Punch 12 Ga.
48	1	390146	12/16 Ga. Wad Ram
	1	390158	20 Ga., 28 Ga., Wad Ram
	1	390152	410 Ga. Wad Ram
49	1	390179	Shell Plate Washer
50	1	390186	Clevis Rod Bolt
51	2	390187	Set Screw
52	1	390188	Measure Attaching Bolt
53	3	390095	10-32 x 3/8 Screw (12 Ga., 20 Ga. & 28 Ga.)
53	1	390190	Set Screw 10-32 5/8 (410 Ga. Qty. 3)
54	2	390196	Split Washer 3/8
55	1	390198	Crimp Die Spring
	1	392080	410/28 Ga. Crimp Die Spring
56	2	390201	Bearing Pin E Clip 7/32
57	1	390202	Crimp Die Bushing 12 Ga., & 20 Ga.
		390203	410/28 Ga. Crimp Die Bushing
58	1	390204	Crimp Plunger 12 ga.
		390206	20 Ga. Crimp Plunger
		390207	28 Ga. Crimp Plunger
		390208	410 Ga. Crimp Plunger
59	1	390212	12 Ga. 2 3/4" Crimp Die Body
		390213	12 Ga. 3" Crimp Die Body
		390215	20 Ga. 2 3/4" Crimp Die Body
		390216	20 Ga. 3" Crimp Die Body
		390217	28 Ga. Crimp Die Body
		392075	410 Ga. Crimp Die Body
60	1	390633	Primer Tube Filler Spring
61	2	390066	Push Nut